

Ornament Stand - Gerald Jensen - 2019  
Based on a design by Ashley Harwood

Blank -  $3\frac{3}{4}'' \times 3\frac{3}{4}'' \times 8/4$

Drill bits -  $\frac{5}{8}''$  Forstner  
-  $\frac{3}{8}''$  Forstner  
-  $\frac{3}{32}''$  Twist or Brad point

Lead Fishing Weights

Brazing Rod -  $\frac{3}{32}'' \times 18''$

Between centers

Make tenon on tailstock end

Reverse + mount in chuck

Make tenon on tailstock end

Drill  $\frac{3}{32}''$  hole  $\frac{1}{2}''$  deep

Reverse + mount in chuck

Drill  $\frac{5}{8}''$  hole 2" deep

Drill  $\frac{3}{8}''$  hole additional  $\frac{3}{8}''$  deep

On Bandsaw, cut excess wedges off

On lathe, turn down to desired profile, sand, finish

On Bandsaw, cut to baseline

Insert lead weight into hole, glue and pack with shavings

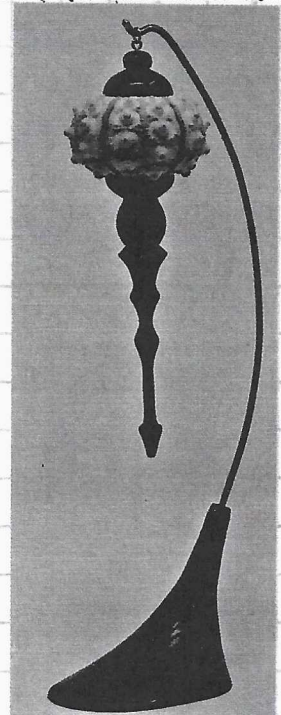
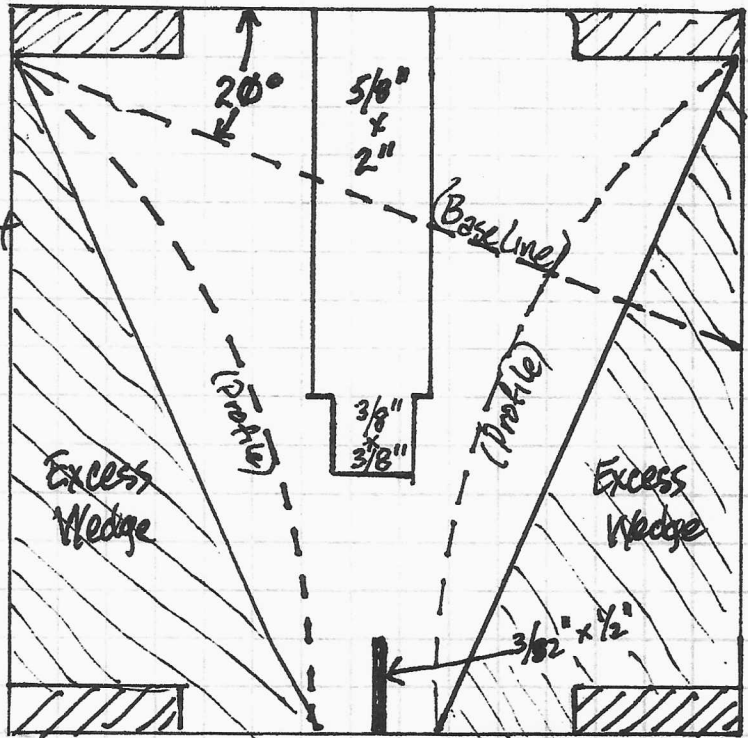
Sand base and finish

Cut 18" brazing rod in two (yields 2-9" rods)

Round ends of brazing rod to eliminate sharps

Bend brazing rod to desired shape

Glue brazing rod into  $\frac{3}{32}''$  hole



GRI-10/19